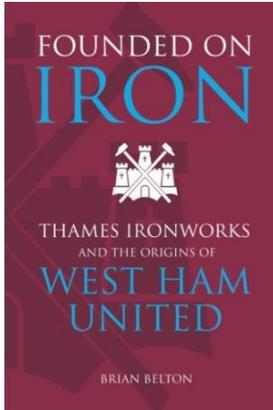


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## FOUNDED ON IRON: THE ORIGINS OF WEST HAM UNITED



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